



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0240.006

DVS ZERT GmbH hereby certifies that the welding company

**JumboTec GmbH
Schwarze Pumpe
An der Heide
03130 Spremberg
Germany**

fulfills the requirements
for the scope according to


**EN 15085-2 classification level CL1
in the type of activity P, M, S**

in the range indicated in the annex.

validity: 2022-09-13 until 2023-08-20

Düsseldorf, 2022-09-13
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) BORST


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Remarks |
|--|--|--|--------------|
| 111 | 1.2 | t = 3 - 24 mm | - |
| 135 | 1.2 1.2/X120Mn12 5.1 | t = 3 - 24 mm t = 3 - 5 mm t = 3 - 40 mm | - FW - |
| 141 | 1.2, 7, 8 | t = 3 - 12 mm | - |

Area of Application:

- Classification level CL 1 acc. to DIN 27201-6 for repair
- Repair of components for railway vehicles
- New build of components for railway vehicles

Responsible welding coordinator(s):

Tim Wellschmidt, IWE

born: 1983-08-25

1st deputy(ies) of the responsible welding coordinator(s):

Jens Assatzk, IWS

born: 1970-02-13

Others deputies:

Mirko Berghammer, IWS

born: 1967-01-23

Remarks:

Register no.:

DVSZERT/15085/CL1/240/17/23

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.